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*(concluded)*  
respect to the specific embodiments illustrated is intended or should be inferred. The disclosure is intended to be covered by the appended claims, and all such modifications fall within the scope of the claims.

IN THE ABSTRACT:

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A method and apparatus for manufacturing multiple die cut business forms is disclosed. One embodiment of a printing press according to the present invention includes a number of different stations that are connected together by a continuous web. Multiple die cut business forms are produced by a continuous process from stock paper to an output configuration such as continuous roll, fan fold, or cut sheet. One aspect of the present invention is that a silicone treated glassine stock paper substrate can be utilized to allow business forms to be produced with minimized curling.

IN THE CLAIMS:

9. (Amended) A method for producing multiple die-cut business forms, said method comprising the steps of:

providing a continuous web of stock paper;

extending the web through at least one printing station for printing on selected areas of the web;

extending the web from the at least one printing station through an adhesive patch station for applying adhesive to selected areas of either one or both of the web or patch material to form an adhesive patch with selected areas of the web; and

extending the web from the adhesive patch station through at least one die cutting station for cutting selected portion of the web with multiple die cuts.